

DIE SET №	1090 0	2100 0	3207 0	4302 0	5403 0	6504 0	7605 0	8706 0	9807 0
	Ø min	+1 mm	+2 mm	+3 mm	+4 mm	+5 mm	+6 mm	+7 mm	
20-10	10	11	12						
20-12	12	13	14						
20-14	14	15	16	17					
20-16	16	17	18	19	20				
20-19	19	20	21	22	23	24			
20-23	23	24	25	26	27	28			
20-27	27	28	29	30	31	32			
20-31	31	32	33	34	35	36	37		
20-36	36	37	38	39	40	41	42		
20-41	41	42	43	44	45	46	47	48	
20-47	47	48	49	50	51	52	53	54	
20-54	54	55	56	57	58	59	60	61	

DIE SET №	1090 0	2100 0	3207 0	4302 0	5403 0	6504 0	7605 0	8706 0	9807 0	10908 0
	Ø min	+1 mm	+2 mm	+3 mm	+4 mm	+5 mm	+6 mm	+7 mm	+8 mm	+9 mm
32-10	10	11	12	13						
32-12	12	13	14	15						
32-14	14	15	16	17						
32-16	16	17	18	19	20					
32-19	19	20	21	22	23					
32-22	22	23	24	25	26	27				
32-26	26	27	28	29	30	31				
32-30	30	31	32	33	34	35				
32-34	34	35	36	37	38	39	40			
32-39	39	40	41	42	43	44	45	46		
32-45	45	46	47	48	49	50	51	52		
32-51	51	52	53	54	55	56	57	58		
32-57	57	58	59	60	61	62	63	64		
32-63	63	64	65	66	67	68	69	70		
32-69	69	70	71	72	73	74	75	76		
32-74	74	75	76	77	78	79	80	81		
32-78	78	79	80	81	82	83	84	85	86	87

	Ø min	+1mm	+2mm	+3mm	+4mm	+5mm	+6mm	+7mm
DIE SET No	Ø min	+1 mm	+2 mm	+3 mm	+4 mm	+5 mm	+6 mm	+7 mm
20-10	10	11	12					
20-12	12	13	14					
20-14	14	15	16	17				
20-16	16	17	18	19	20			
20-19	19	20	21	22	23	24		
20-23	23	24	25	26	27	28		
20-27	27	28	29	30	31	32		
20-31	31	32	33	34	35	36	37	
20-36	36	37	38	39	40	41	42	
20-41	41	42	43	44	45	46	47	48
20-47	47	48	49	50	51	52	53	54
20-54	54	55	56	57	58	59	60	61

	Ø min	+1mm	+2mm	+3mm	+4mm	+5mm	+6mm	+7mm	+8mm	+9mm
DIE SET No	Ø min	+1 mm	+2 mm	+3 mm	+4 mm	+5 mm	+6 mm	+7 mm	+8 mm	+9 mm
32-10	10	11	12	13						
32-12	12	13	14	15						
32-14	14	15	16	17						
32-16	16	17	18	19	20					
32-19	19	20	21	22	23					
32-22	22	23	24	25	26	27				
32-26	26	27	28	29	30	31				
32-30	30	31	32	33	34	35				
32-34	34	35	36	37	38	39	40			
32-39	39	40	41	42	43	44	45	46		
32-45	45	46	47	48	49	50	51	52		
32-51	51	52	53	54	55	56	57	58		
32-57	57	58	59	60	61	62	63	64		
32-63	63	64	65	66	67	68	69	70		
32-69	69	70	71	72	73	74	75	76		
32-74	74	75	76	77	78	79	80	81		
32-78	78	79	80	81	82	83	84	85	86	87